

Industrial Automation Network Switches



Overview

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Key Takeaways

Industrial automation network switches are ruggedized devices designed to ensure reliable, high-speed communication among industrial devices under harsh environmental conditions.Overview

Industrial network switches are specialized Ethernet switches built for harsh industrial environments, capable of withstanding extreme temperatures, vibrations, electromagnetic interference, and corrosion (). They form the backbone of industrial networks, connecting devices such as PLCs, HMIs, sensors, actuators, and IIoT devices, enabling seamless data exchange and control in automated systems ().

Types of Industrial Switches

- **Unmanaged Switches:** Simple, plug-and-play devices requiring no configuration. Ideal for small, non-critical networks where devices rarely change. They provide basic connectivity and are cost-effective ().
- **Managed Switches:** Offer advanced features like VLANs, redundancy protocols, traffic monitoring, Quality of Service (QoS), and network diagnostics. Managed switches are essential for complex networks with high uptime and cybersecurity requirements ().

- **Single Pair Ethernet (SPE) Switches:** Designed for sensor-level and long-distance applications, extending network reach up to 1,000 meters while reducing cabling complexity ().

Key Features

- **Environmental Resilience:** Operate in temperatures from -40°C to +75°C, resistant to dust, moisture, and vibration ().
- **Connectivity Options:** Support copper and fiber optic ports, SFP transceivers, and PoE for powering devices ().
- **Network Optimization:** Smart switches can automatically route traffic, reduce collisions, and maintain consistent cycle times under heavy I/O loads ().
- **Security:** Some managed switches include MACsec encryption and access control to protect industrial networks ().
- **Redundancy and Reliability:** Support protocols like Rapid Spanning Tree Protocol (RSTP) and ring topologies to minimize downtime ().

Applications

Industrial switches are used across manufacturing, automotive, chemical, and process industries. They support smart factory operations, predictive maintenance, digital twins, and IIoT integration, ensuring reliable communication for automation and control systems ().

Selection Considerations

When choosing an industrial switch, consider:

- **Network Complexity:** Managed switches for complex, critical networks; unmanaged for simple setups ().
 - **Environmental Conditions:** Temperature, vibration, and EMC requirements.
 - **Connectivity Needs:** Number of ports, fiber vs copper, PoE requirements.
 - **Performance and Uptime:** Redundancy protocols, MTBF, and real-time communication capabilities.
 - **Security Requirements:** Encryption, VLAN segmentation, and access control ().
- Industrial automation network switches are essential for building robust, scalable, and secure industrial networks, supporting modern automation and IIoT applications while ensuring high reliability in challenging environments ().

Article Content

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Industrial automation engineers have created industrial Ethernet switches by adapting Ethernet to accommodate the stringent,

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Industrial Ethernet Switches

Managed, unmanaged and Power-over-Ethernet (PoE) IP20- and IP67-rated Industrial Ethernet Switches are robust and versatile,

Managed Network Switches in Industrial Automation: How Storm

Unlike unmanaged switches that simply forward Ethernet frames, managed industrial switches provide fine-grained

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